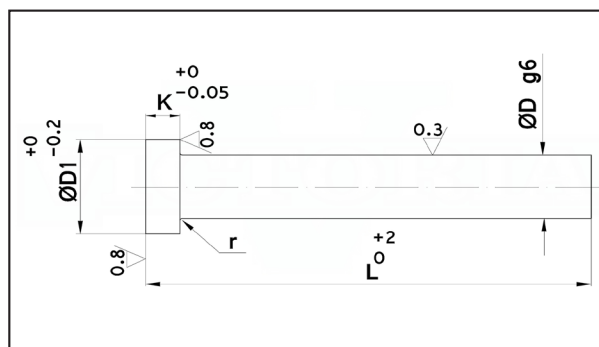


Cod. 65

ESPULSORI TESTA CILINDRICA NON NITRURATI SAGOMABILI PER PARTE STAMPANTE PER STAMPI

Materiale: acciaio UNI X38CrMoV51 n. 1.2343.
Resistenza a trazione Rm: 1300 ÷ 1450 N/mm².
Trattamento termico: bonifica.
Esecuzione: rettifica.
Esempio di ordinazione: D * L



| D | D1 | L K | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | |
|-----------|----|--------|---------|---------|---------|---------|---------|---------|---------|---------|---------|--|
| 1.5 DIN | 3 | 1.5 | a rich. | a rich. | a rich. | a rich. | | | | | | |
| 2 DIN | 4 | 2 | 2,70 | 2,84 | 2,92 | 3,02 | 3,02 | 4,28 | 8,78 | | | |
| 2.2 DIN | 4 | 2 | 3,82 | 3,92 | 4,00 | 4,10 | 4,86 | 5,76 | 7,78 | | | |
| 2.5 DIN | 5 | 2 | 3,10 | 3,38 | 4,00 | 5,36 | 5,62 | 6,16 | 7,29 | 9,72 | | |
| 2.7 DIN | 5 | 2 | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | | | | |
| 3 DIN | 6 | 3 | 2,34 | 2,61 | 3,28 | 4,18 | 4,68 | 5,36 | 6,84 | 8,28 | | |
| 3.2 DIN | 6 | 3 | 3,92 | 5,36 | 6,34 | 7,29 | 10,22 | 12,15 | 14,58 | 16,56 | | |
| 3.5 DIN | 7 | 3 | 3,02 | 3,20 | 4,18 | 5,54 | 6,16 | 6,62 | 6,84 | 9,27 | | |
| 3.7 DIN | 7 | 3 | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | | | |
| 4 DIN | 8 | 3 | 2,43 | 2,92 | 3,74 | 4,68 | 5,44 | 6,26 | 6,84 | 7,78 | | |
| 4 FIAT | 8 | 4 | 2,43 | 2,92 | 3,74 | 4,68 | 5,44 | 6,26 | 6,84 | 7,78 | | |
| 4.2 DIN | 8 | 3 | 2,92 | 3,38 | 3,92 | 4,41 | 4,86 | 5,85 | 7,78 | 9,72 | | |
| 4.2 FIAT | 8 | 4 | 2,92 | 3,38 | 3,92 | 4,41 | 4,86 | 5,85 | 7,78 | 9,72 | | |
| 4.5 DIN | 8 | 3 | 3,10 | 3,38 | 4,00 | 5,36 | 5,54 | 6,84 | 7,29 | 10,53 | | |
| 4.5 FIAT | 8 | 4 | 3,10 | 3,38 | 4,00 | 5,36 | 5,54 | 6,84 | 7,29 | 10,53 | | |
| 5 DIN | 10 | 3 | 2,61 | 3,20 | 3,38 | 4,86 | 5,36 | 7,56 | 8,60 | 12,56 | | |
| 5 FIAT | 10 | 5 | 2,61 | 3,20 | 3,38 | 4,86 | 5,36 | 7,56 | 8,60 | 12,56 | | |
| 5.2 DIN | 10 | 3 | 3,38 | 3,92 | 4,41 | 5,36 | 5,85 | 7,29 | 9,27 | 10,71 | | |
| 5.2 FIAT | 10 | 5 | 3,38 | 3,92 | 4,41 | 5,36 | 5,85 | 7,29 | 9,27 | 10,71 | | |
| 5.5 DIN | 10 | 3 | 3,51 | 3,82 | 3,92 | 5,13 | 6,62 | 8,28 | 8,96 | 13,28 | | |
| 5.5 FIAT | 10 | 5 | 3,51 | 3,82 | 3,92 | 5,13 | 6,62 | 8,28 | 8,96 | 13,28 | | |
| 6 DIN | 12 | 5 | 3,74 | 3,92 | 4,18 | 5,54 | 6,16 | 8,50 | 9,27 | 12,78 | a rich. | |
| 6.2 DIN | 12 | 5 | 3,92 | 4,86 | 6,34 | 6,84 | 8,28 | 7,29 | 10,22 | 13,18 | | |
| 6.5 DIN | 12 | 5 | 5,13 | 5,44 | 5,54 | 7,02 | 7,29 | 9,04 | 9,81 | 16,16 | | |
| 7 DIN | 12 | 5 | 3,92 | 4,18 | 4,95 | 6,08 | 7,29 | 9,54 | 11,30 | 17,28 | a rich. | |
| 7.5 DIN | 12 | 5 | 5,44 | 5,94 | 6,16 | 7,56 | 7,88 | 10,62 | 12,56 | 18,50 | | |
| 8 DIN | 14 | 5 | 3,64 | 4,18 | 5,36 | 6,52 | 6,70 | 9,36 | 10,71 | 14,94 | a rich. | |
| 8 FIAT | 14 | 6.5 | 3,64 | 4,18 | 5,36 | 6,52 | 6,70 | 9,36 | 10,71 | 14,94 | | |
| 8.2 DIN | 14 | 5 | 4,86 | 5,36 | 5,85 | 9,27 | 12,15 | 13,64 | 14,58 | 15,62 | a rich. | |
| 8.2 FIAT | 14 | 6.5 | 4,86 | 5,36 | 5,85 | 9,27 | 12,15 | 13,64 | 14,58 | 15,62 | | |
| 8.5 DIN | 14 | 5 | 5,44 | 6,52 | 7,29 | 8,42 | 8,96 | 11,30 | 12,15 | 18,81 | a rich. | |
| 8.5 FIAT | 14 | 6.5 | 5,44 | 6,52 | 7,29 | 8,42 | 8,96 | 11,30 | 12,15 | 18,81 | | |
| 9 DIN | 14 | 5 | 4,68 | 5,54 | 6,93 | 7,96 | 8,86 | 11,88 | 14,22 | 18,40 | a rich. | |
| 9 FIAT | 14 | 6.5 | 4,68 | 5,54 | 6,93 | 7,96 | 8,86 | 11,88 | 14,22 | 18,40 | | |
| 9.5 DIN | 14 | 5 | 4,86 | 5,85 | 7,29 | 8,28 | 9,27 | 12,69 | 14,58 | 18,50 | | |
| 9.5 FIAT | 14 | 6.5 | 4,86 | 5,85 | 7,29 | 8,28 | 9,27 | 12,69 | 14,58 | 18,50 | | |
| 10 DIN | 16 | 5 | 4,41 | 5,36 | 6,70 | 7,70 | 8,19 | 10,71 | 12,96 | 18,32 | a rich. | |
| 10 FIAT | 16 | 6.5 | 4,41 | 5,36 | 6,70 | 7,70 | 8,19 | 10,71 | 12,96 | 18,32 | | |
| 10.2 DIN | 16 | 5 | 5,54 | 5,94 | 6,34 | 8,19 | 8,96 | 11,38 | 12,24 | 20,25 | a rich. | |
| 10.2 FIAT | 16 | 6.5 | 5,54 | 5,94 | 6,34 | 8,19 | 8,96 | 11,38 | 12,24 | 20,25 | | |
| 10.5 DIN | 16 | 5 | 5,85 | 6,08 | 6,62 | 8,50 | 9,27 | 12,69 | 14,58 | 19,44 | a rich. | |
| 10.5 FIAT | 16 | 6.5 | 5,85 | 6,08 | 6,62 | 8,50 | 9,27 | 12,69 | 14,58 | 19,44 | | |
| 11 DIN | 16 | 5 | 6,08 | 6,44 | 6,70 | 8,50 | 9,54 | 12,24 | 13,28 | 20,25 | a rich. | |
| 11 FIAT | 18 | 6.5 | 6,08 | 6,44 | 6,70 | 8,50 | 9,54 | 12,24 | 13,28 | 20,25 | | |
| 11.5 DIN | 18 | 7 | 6,34 | 6,84 | 8,28 | 9,27 | 9,72 | 12,69 | 14,58 | 20,48 | | |
| 12 DIN | 18 | 7 | 5,44 | 6,93 | 7,96 | 8,96 | 9,36 | 11,61 | 14,31 | 20,74 | a rich. | |
| 12.2 DIN | 18 | 7 | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | |
| 12.5 DIN | 18 | 7 | 6,34 | 7,29 | 8,28 | 9,72 | 11,70 | 13,18 | 17,55 | 23,36 | a rich. | |
| 13 DIN | 22 | 7 | 7,29 | 8,78 | 9,72 | 11,70 | 13,64 | 16,06 | 17,01 | 19,98 | | |
| 13.5 DIN | 22 | 7 | 7,78 | 12,15 | 12,69 | 14,13 | 15,12 | 16,06 | 21,96 | 26,28 | | |
| 14 DIN | 22 | 7 | 7,02 | 7,47 | 8,28 | 9,27 | 12,24 | 15,48 | 19,17 | 28,22 | a rich. | |
| 14.5 DIN | 22 | 7 | 13,64 | 14,58 | 17,01 | 18,04 | 20,48 | 22,41 | 26,28 | 28,22 | | |
| 15 DIN | 22 | 7 | 6,84 | 7,29 | 9,27 | 10,71 | 20,92 | 28,22 | 32,13 | 34,11 | | |
| 15.5 DIN | 22 | 7 | 11,20 | 11,70 | 14,58 | 17,55 | 18,99 | 21,96 | 28,22 | 30,69 | | |
| 16 DIN | 22 | 7 | 8,42 | 9,14 | 9,72 | 11,20 | 15,98 | 20,74 | 21,69 | 32,22 | a rich. | |
| 16 FIAT | 24 | 7 | 8,42 | 9,14 | 9,72 | 11,20 | 15,98 | 20,74 | 21,69 | 32,22 | | |
| 17 DIN | 22 | 7 | 13,18 | 13,64 | 16,06 | 19,98 | 27,27 | | | | | |
| 18 DIN | 24 | 7 | 12,15 | 13,64 | 16,06 | 18,04 | 24,39 | 29,25 | 32,62 | 45,32 | a rich. | |
| 20 DIN | 26 | 8 | 13,18 | 14,13 | 14,58 | 23,85 | 31,68 | 36,04 | 47,74 | 53,10 | a rich. | |
| 25 DIN | 32 | 10 | 14,49 | 18,50 | 26,60 | 34,56 | 38,48 | 46,26 | 57,96 | 69,16 | a rich. | |
| 32 DIN | 40 | 10 | | | | a rich. | a rich. | a rich. | a rich. | a rich. | a rich. | |

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