

Cod. 68C

## ESPULSORI A CANNOCCHIALE TEMPRATI CON SCARICO CONICO PER STAMPI

Materiale: acciaio UNI 115CrV3 n. 1.2210.

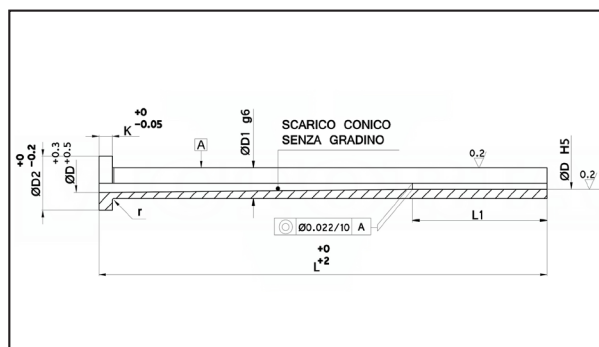
Trattamento termico: tempra e rinvenimento.

Durezza: gambo 58 ÷ 62 HRC.

Durezza: testa 40 ÷ 50 HRC.

Esecuzione: rettifica e lappatura.

Esempio di ordinazione: D \* L



D	D1	D2	K	L L1	80	100	125	150	175	200	225	250
1	2.5	5	2	35	a rich.	a rich.	a rich.					
1.25	2.5	5	2	35	a rich.	a rich.	a rich.	a rich.				
1.6	3	6	3	35	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.		
2	4	8	3	35	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
2.2	4	8	3	35	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
2.5	5	10	3	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
2.7	5	10	3	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3	5	10	3	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3.2	5	10	3	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3.5	6	12	5	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
4	6	12	5	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
4.2	8	14	5	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
5	8	14	5	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
5.2	8	14	5	45	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
6	10	16	5	50	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
6.2	10	16	5	50	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
8	12	20	7	50	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
8.2	12	20	7	50	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
10	14	22	7	60	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
12	16	22	7	60	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.

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