

Cod. 69C

**ESPULSORI A CANNOCCHIALE NITRURATI  
CON SCARICO CONICO PER STAMPI**

Materiale: acciaio UNI X37CrMoV51 n. 1.2343.

Resistenza a trazione Rm: 1300 ÷ 1450 N/mm<sup>2</sup>.

Resistenza a rinvenimento: 550 C°.

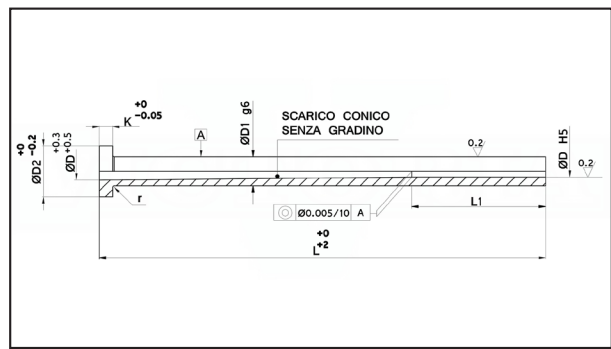
Trattamento termico: nitrurazione.

Durezza gambo: 950 ÷ 1100 Vickers, 68 ÷ 70 HRC.

Durezza testa: 40 ÷ 50 HRC.

Esecuzione: rettifica e lappatura.

Esempio di ordinazione: D \* L



D	D1	D2	K	L1	L	80	100	125	150	175	200	225	250
1.6	3	6	3	35		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.		
2	4	8	3	35		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.		
2.2	4	8	3	35		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
2.5	5	10	3	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	
2.7	5	10	3	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3	5	10	3	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3.2	5	10	3	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
3.5	6	12	5	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
4	6	12	5	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
4.2	8	14	5	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
5	8	14	5	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
5.2	8	14	5	45		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
6	10	16	5	50		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
6.2	10	16	5	50		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
8	12	20	7	50		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
8.2	12	20	7	50		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
10	14	22	7	60		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.
12	16	22	7	60		a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.	a rich.

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